



TRIUMPH

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Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

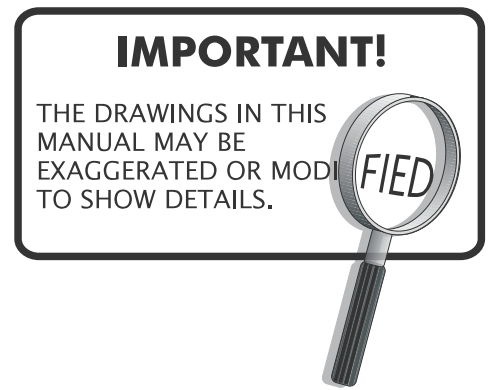
Your Model Number: **45-6066/F**

Date Code: **2-45-6066- 1121 -WJ**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 3-IN-1 SWIVEL TABLE

Tools Required:

Allen Wrench (Included)
Phillips Screwdriver
Furniture Polish and Cloth
Carpenters level

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your game table.

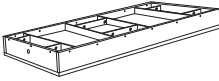
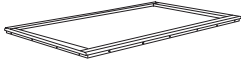
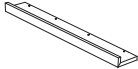
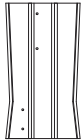
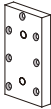
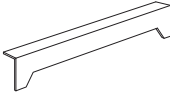
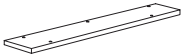
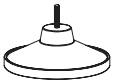
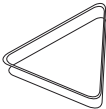
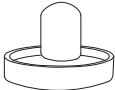
1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

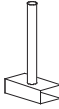
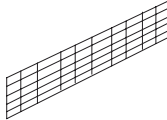
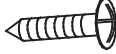


WARNING:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO ASSEMBLE THIS GAME TABLE**

Parts List

1#  Cabinet-Billiards 1 Piece	2#  Playfield-Hockey 1 Piece	3#  Leg Top End Panel 2 Pieces	4#  Puck Catcher Box 2 Pieces	5#  Latch/Lock 4 Pieces
6#  End Panel Support Board 2 Pieces	7#  Ball Storage Board 2 Pieces	8#  Steel Bracket 4 Pieces	9  Right Leg 2 Pieces	10  Left Leg 2 Pieces
11#  Leg Panel 4 Pieces	12#  Leg Base Board 4 Pieces	13-R  Outside Apron-End Board 4 Pieces	14-R  Outside Lower Apron 2 Pieces	15#  Top End Panel 2 Pieces
16#  Table Tennis End Playfield 2 Pieces	17#  Table Tennis Middle Playfield 1 Piece	18#  WP4*1-1/4" Screw 20 Pieces	19#  F4*3/4" Screw 16 Pieces	20#  F4*1-3/4" Screw 74 Pieces
21#  T4*1/2" Screw 8 Pieces	22#  5/16**1-1/2" Allen key bolt 16 Pieces	23#  20mm Hex bolt 2 Pieces	24#  20mm Pivot Washer 4 Pieces	25#  5/16**19 mm Washer 16 Pieces
26#  Leg Leveler 4 Pieces	27#  Wood Glue 1 Piece	28#  For Pivot Bolts Wrench 1 Piece	29#  Tennis Top-Support 2 Pieces	30#  Billiard Balls 1 Set
31#  2 PC Cue Stick 2 Pieces	32#  Triangle 1 Piece	33#  Chalk 2 Pieces	34#  Pool Playfield Brush 1 Piece	35#  Hockey Striker 2 Pieces

36#  Hockey Striker Felt Pad 2 Pieces	37#  Hockey Puck 2 Pieces	38#  Table Tennis Net post 2 Pieces	39#  Table Tennis Net 1 Piece	40#  Table Tennis Paddle 2 Pieces
41#  Table Tennis Ball 2 Pieces	42#  Plastic Rub Strip 4 Pieces	43#  P3*3/4" Screw 8 Pieces	44#  End Panel Inner Cushion 4 Pieces	45#  20mm Plastic Washer 2 Pieces
46#  Table Tennis Top Cushion 12 Pieces	47#  Allen Key 1 Piece	48#  Cord Holder 1 Piece		

Step 1

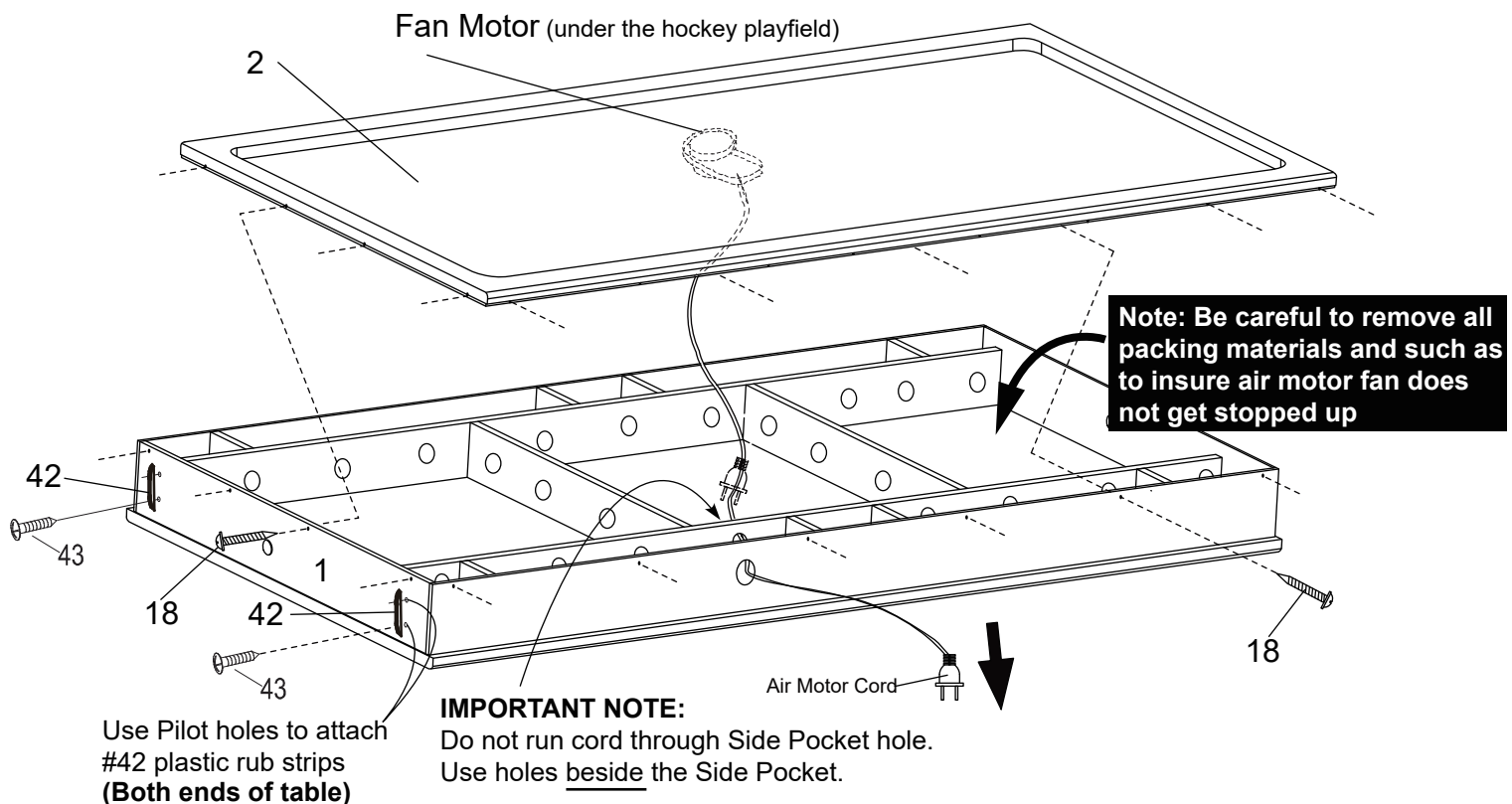
IMPORTANT NOTE: BEFORE INSTALLING PLAYFIELD SCREWS - PLEASE BE SURE ALL PARTS HAVE BEEN REMOVED FROM INNER CABINET AND AIR MOTOR CORD IS BROUGHT THROUGH THE HOLE IN SIDE PANEL.

Remove all components from the carton. Note: Parts are packed inside the table cabinet. Remove the Hockey Table Playfield (#2). Inside the table cabinet you will find all the parts needed to assemble your table. Remove all parts.

IMPORTANT, be sure to feed the plug end from the fan motor through the hole in the side apron.

With the help of another adult, carefully reinstall the hockey table playfield (#2) onto the main cabinet using Screws (#18). Attach the plastic Rub Strips (#42) to the ends of the Cabinet with Screws (#43).

Tighten, but do not strip out Screws #18 and #43.



Step 2

IMPORTANT NOTE: Please study and orientate all parts exactly per each diagram for correct assembly!

FIG:2A

Remove backing and stick the end panel inner cushions (#44) to the each of the end panels (#3).

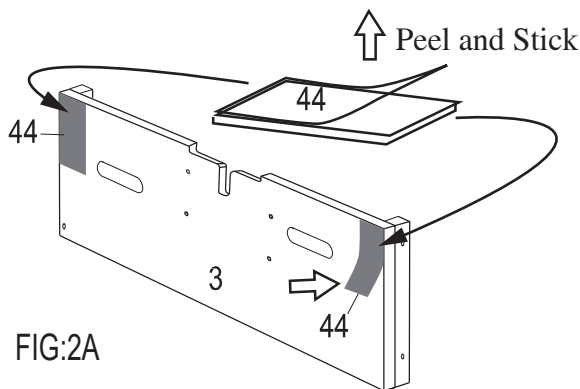
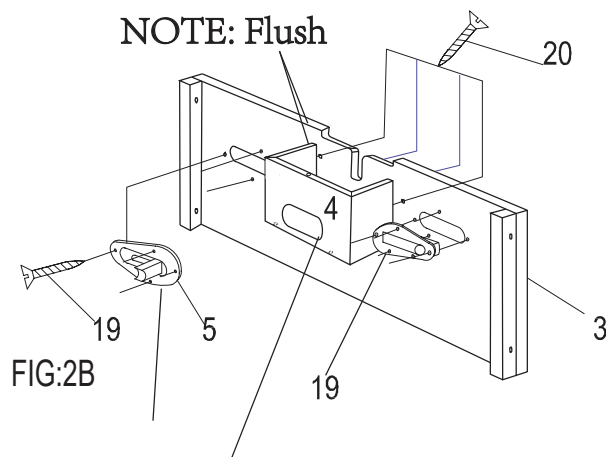


FIG:2A

Attach 2 Latch/locks (#5) into Leg Top End Panel (#3) pre-cut holes with Screws (#19). Carefully fold and attach the catcher box (#4) with Screws (#20) using the predrilled holes. Tighten, but do not strip screws (#20).



CRITICAL: Latch locks(#19) must be orientated exactly the same as diagram.

Step 3

FIG:3A

Screw the end panel support board (#6) to the leg top end panel (#3) using screws (#20) into predrilled holes. Tighten, but do not strip screws (#20).

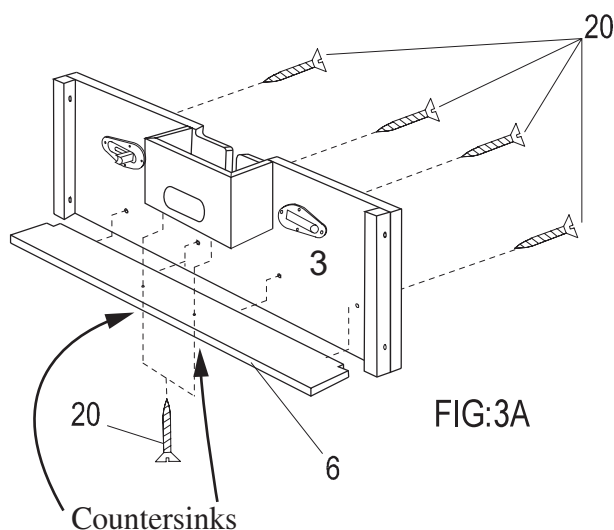
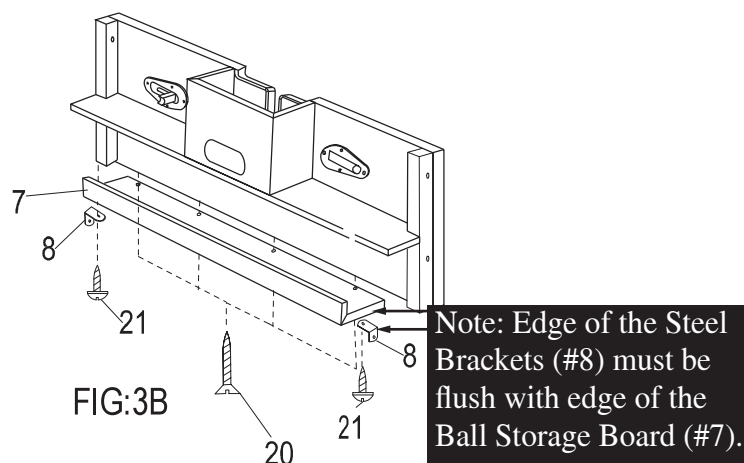


FIG:3B

Screw the Steel Brackets (#8) onto the bottom of the Ball Storage Board (#7) using the pilot holes and Screws (#21). Now attach the Ball Storage Board (#7) to the leg pedestal using the predrilled holes and Screws (#20). Tighten, but do not strip screws (#20) and (#21). Repeat these steps for the other end panel (#3).



Step 4

NOTE: Be sure grooves are free of any dust or debris before folding.

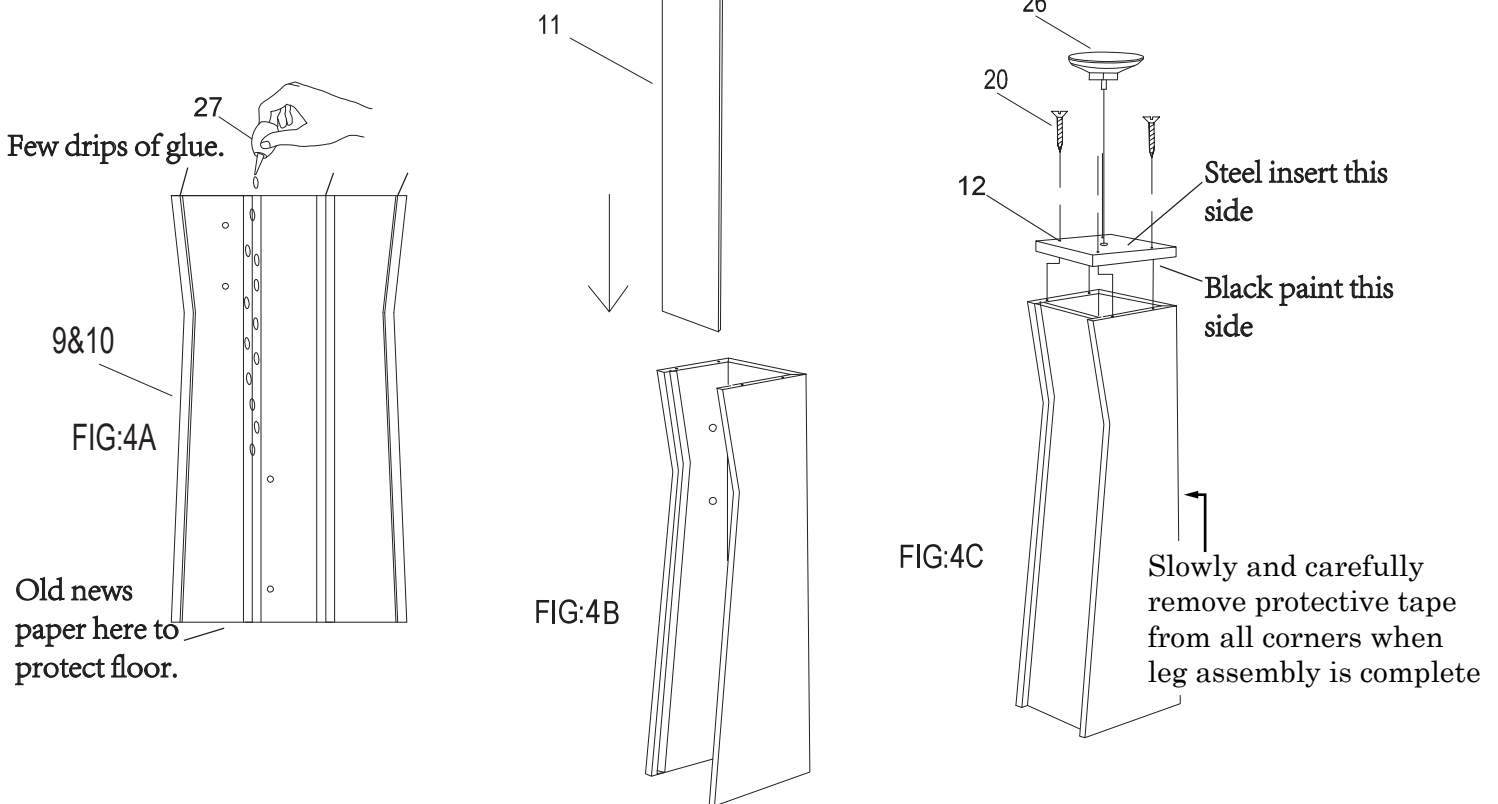


FIG: 4A

Assemble the legs (#9). Run a thin bead of glue (#27) into the grooves on the inside edges of the leg (#9). And carefully fold leg.

FIG: 4B

Slide leg Panel (#11) into grooves on leg (#9).

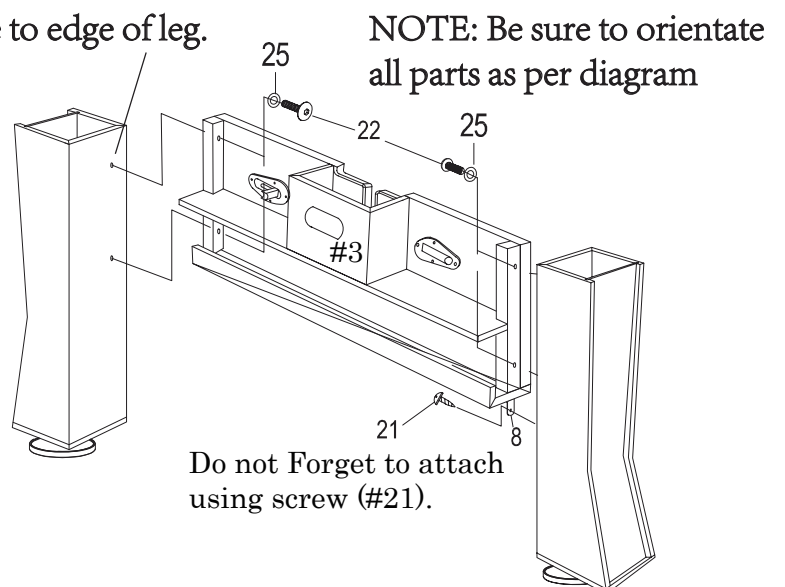
FIG: 4C

Screw leg base (#12) to bottom end of leg using screws (#20). Screw leg leveler (#26) into leg base (#12). Repeat this step for all 4 legs, 2 of (#9) & 2 of (#10).

NOTE: Holes are close to edge of leg.

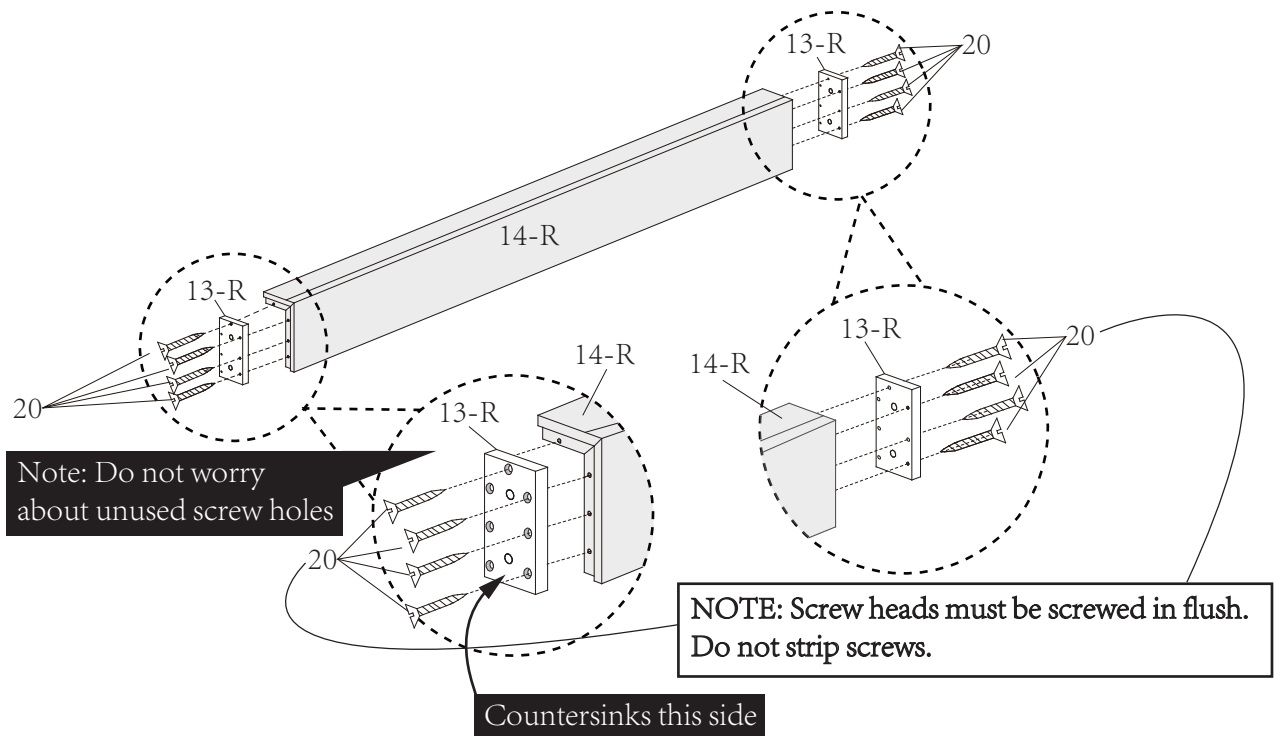
Step 5

Attach the leg pedestal (#3) to the legs (#9) & (#10). Align the screw holes on each side of the leg pedestal (#3) to each leg (#9 & #10) using Bolts(#22) with washers (#25) and tighten using a Allen key(#47). Now screw the steel brackets(#8) into the Pilot hole in the leg using screw (#21).



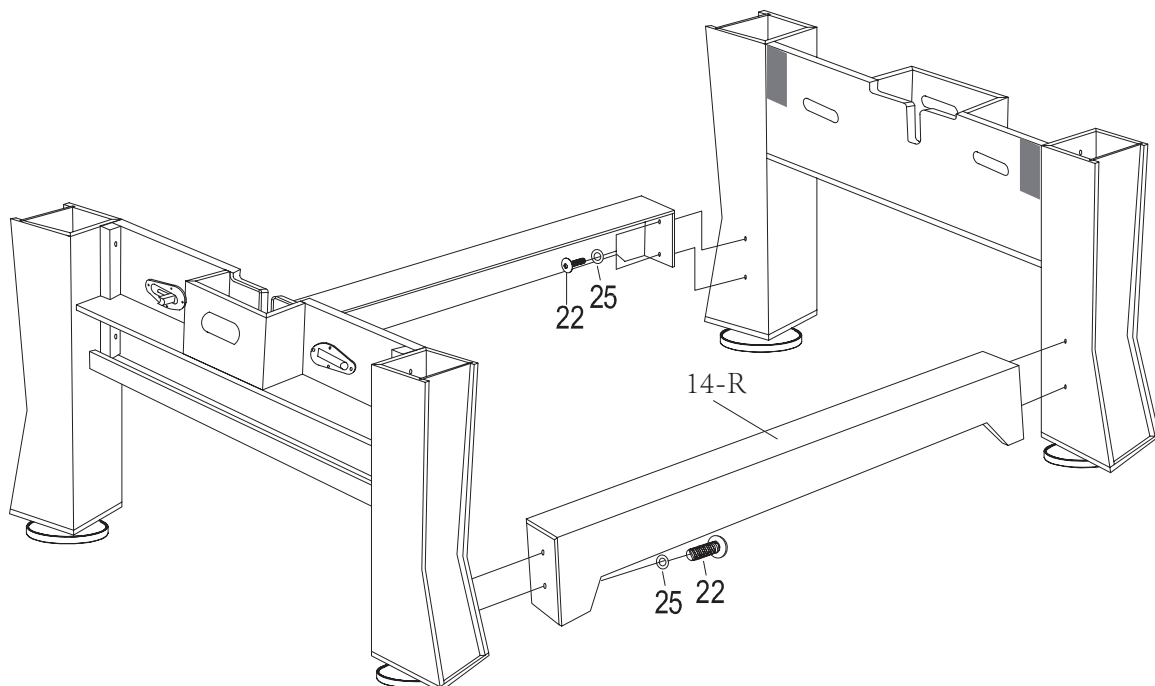
Step 6

Assemble the outside lower aprons (#14-R) by screwing the apron end board (#13-R) to each end of the outside lower apron (#14-R) with screws (#20). Do not strip screws.



Step 7

With the help of another adult attach the outside lower aprons(14-R) (flat side up) to the assembled leg pedestals by aligning the holes in the outside lower aprons (14-R) with the predrilled holes in the legs using bolts(#22) with washers(#25). Tighten bolts tight.



Note: When this assembly is complete, it would be best to place it where it will set in your room.

Step 8

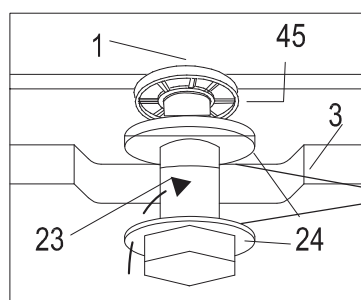
Preparing the pool / air hockey main cabinet for placement into the frame.

The factory installed threaded inserts in the main cabinet inside of each end (#1) cannot be removed, First, slide 2 pcs 20mm washers (#24) and plastic washer (#45) onto the 20mm hex bolt (#23) as seen below. Second, install pivot bolts (#23) into the metal threaded inserts in the ends of the main cabinet.

Screw the bolt into the steel insert leaving approx 1-1/2 of the hex bolt exposed when the bolt is secured into the steel threaded insert.

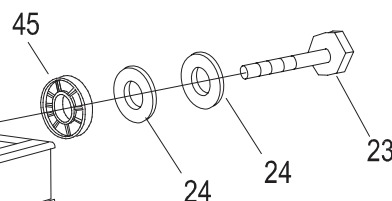
Attaching the pool / air hockey cabinet to the base frame: NOTE: USE CAUTION NOT TO PINCH FINGERS.

You are now ready to place the main cabinet (#1) onto the base frame. With the help of 2-3 other adults, have two adults on each side of the table top, and the other on the end to help guide the hex bolts (#23) into the slot on the leg pedestal. Once in place, make sure the head of the hex bolts (#23) and the 20mm washer (#24) are sticking out past the leg panel. Make sure the plastic washer (#45) is against the main cabinet (#1) as it will act as the spacer for the table to rotate freely. To secure the table top to the leg panel use the wrench (#28) provided. Tighten each of the 20mm hex bolts (#23) on each end of the leg panel, snug tighten only. This will lock the table top to the base frame, and still allow the table top to spin freely. When complete, engage all 4 latch/locks.



Note: Place main cabinet into frame, Air Hockey up and cord close to a wall outlet.

Approx 1-1/2" gap between steel washers at this time.

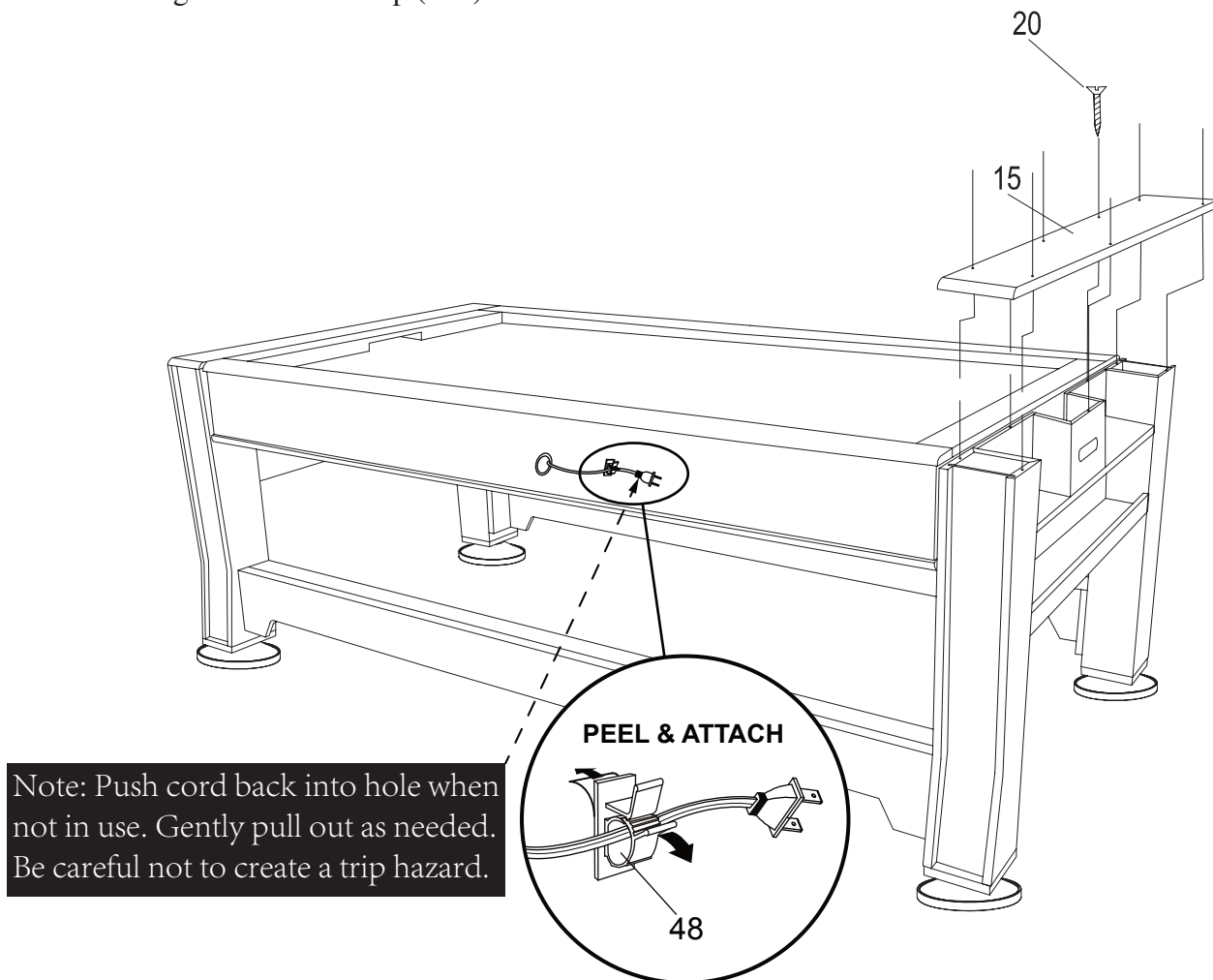


NOTE: Make sure all 4 lock/latches are in "OPEN" position before installing the main cabinet into the slots.

Note: Bolt #23 will start into the wood of the End Panel. Be sure to keep turning the bolt until it is well started into the metal insert.

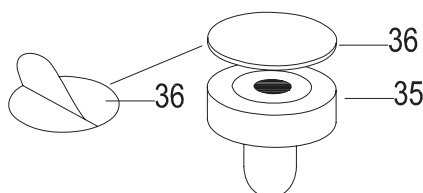
Step 9

Attach top end panel (#15) to the assembled leg pedestal (#3) by aligning the holes in the end panel (#15) with the predrilled holes in the top of the leg pedestal (#3) with screw (#20). Do not strip screws. Peel the backing off the Cord Clip (#48) and attach to a side of the table.



Step 10

Assemble the hockey striker (#35) by attaching the hockey felt (#36). Remove the protective paper and adhere the hockey felt (#36) to the striker (#35).



Step 11

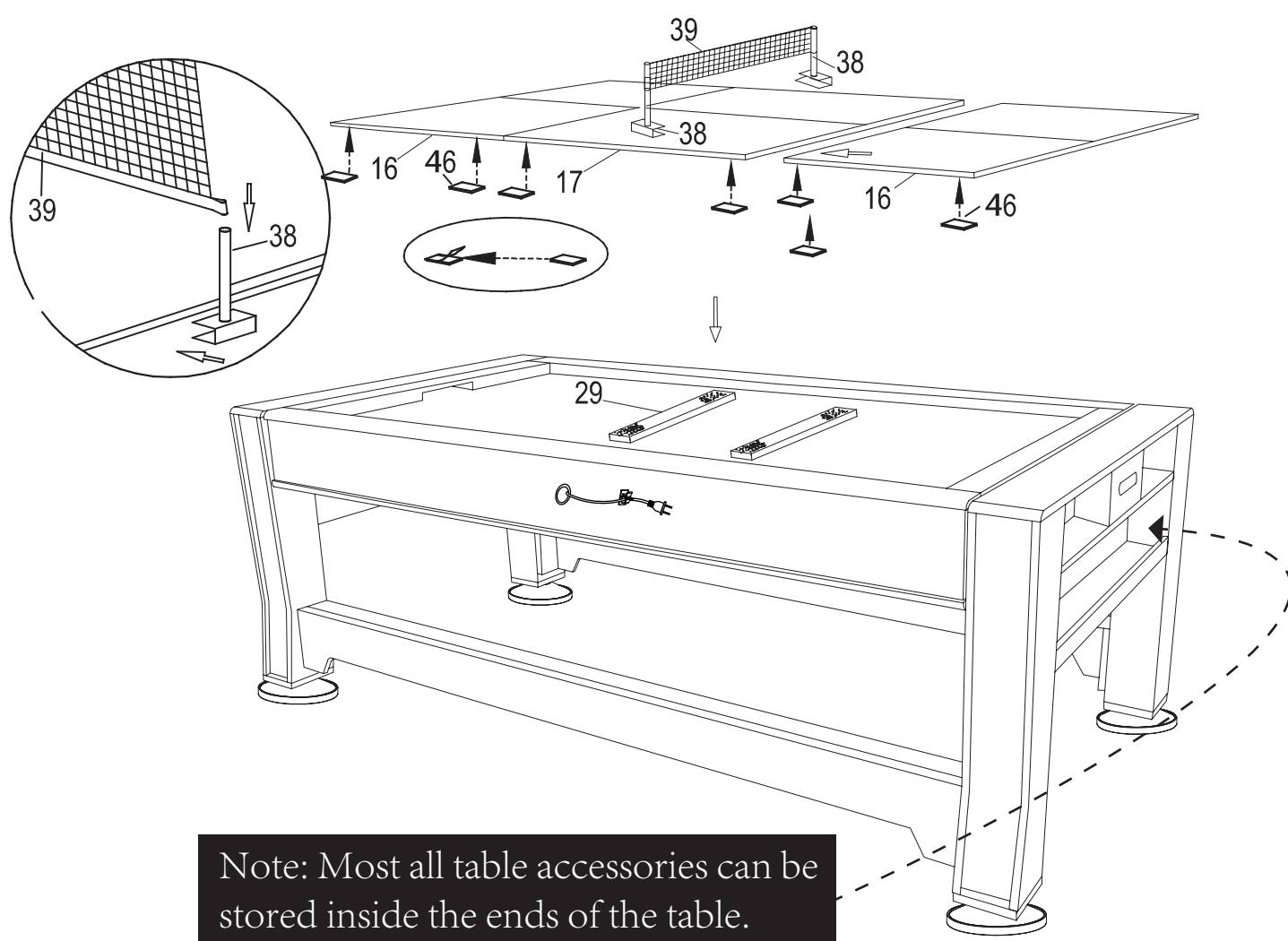
Place the 2 tennis top-supports(#29) onto the center of the hockey table. Place the table tennis playfield (#17) and table tennis playfields (#16) on the table surface.

Attach the Net Post (#38) to the Middle Board (#17), slide the table tennis net (#39) onto the Net Post (#38).

WARNING: Tennis top must be removed before rotating table top!

Trouble Shooting:

If the pool table side is not level, first try to level by using the leg levelers on each leg. Most of the time the table can be easily leveled using this method. If the tennis top surface needs adjustments, shims may be used on the cross supports to bring up the low spots.



Note: Always make sure all (4) latch/locks are correctly locked in place during the leveling process and during any play.

Lastly, using a carpenter's level and (4) leg levelers - level the table for best play.

BILLIARDS:

After the break, regardless of whether any balls were pocketed on the break, the table is Open, with the choice of stripes or solids determined by the next legally pocketed ball.

In the course of play, a player must call each shot in advance, by indicating the ball to be made and the pocket into which it will be made. It is not necessary to indicate details such as cushions, banks, caroms, etc. Failure to make the shot as called results in a loss of turn. If the shot is made as called, then any other balls pocketed remain pocketed. However, if the called shot is not made and any other balls are pocketed, then the shooter's ball(s) that were pocketed would be spotted and any of the opponent's balls would remain pocketed.

In order to execute a Legal Shot, the first ball hit must be one of the balls in the shooter's group (stripes or solids) and the object ball must be pocketed or the cue ball or any object ball must come into contact with a rail. (Note: It is legal for the shooter to bank the cue ball off a rail before hitting the object ball.) A player who legally pockets a ball continues play until missing or committing a Foul. Once a player's ball group (stripes or solids) is pocketed, the player may play the 8 ball. Again, the player must clearly indicate the intended pocket, even if it appears obvious. A player who legally pockets all of his ball group and the 8 ball is the winner.

FOULS

1. Failure to execute a legal shot as defined above.
2. A scratch shot (shooting the cue ball into a pocket or off the table)
3. Moving or touching any ball by means other than legal play.
4. Shooting an intentional jump shot over another ball by scooping the cue stick under the cue ball.
A jump shot executed by striking the cue ball above center is legal.
5. Using the 8 ball first in a combination shot when the table is not open.

HOCKEY: Plug in and turn on air motor to play. Turn off and unplug when not playing.

- 1) This game is designed to be played with two (2) players, one at each end.
- 2) Play begins when the puck is placed on the playing surface. Players must hit the puck with the hand-held pushers and attempt to shoot into the opponent's goal.
- 3) One point is given when a puck is shot into the opponent's goal.
- 4) Winning: the winning goal is accomplished by being the first player to reach a predetermined score or by being the player to score the most points within a given period.

TABLE TENNIS:

In singles, the server first makes a good service and then the receiver makes a good return. Thereafter, server and receiver alternately each make a good return. In doubles, the server first makes a good service and the receiver returns the ball. Then the partner of the server makes a good return, followed by the partner of the receiver returning the ball. Thereafter, each player alternately in that sequence makes a good return.

Serving

After hitting it, the ball must first touch the server's own court and pass directly over the net or around the net assembly, then touching the receiver's court. In doubles, the ball must first touch the server's right half-court or center line, pass over the net, and then touch the receiver's right half-court or center line. If, in attempting to serve, a player fails to strike the ball while it is in play, he loses a point. Return After the ball is served or returned in play, it is struck so that it passes directly over the net and its assembly and touches the opponent's court. A returned ball which touches the net or its supports on the way over to the other side, is considered a good return. The ball is in play from the last moment at which it is stationary on the palm of the server's free hand before being projected in service until:

- a point is scored.
- it touches the same court twice consecutively.
- it has been volleyed.
- it touches a player, or anything he wears or carries, other than his racket or his racket hand below his wrist.
- it touches any object other than the net or its support (referred to above).
- it is struck by a player more than once consecutively.
- it touches, in a doubles service, the left half-court of the server or receiver.
- it is struck, in doubles, by a player out of sequence, except where there has been a genuine error in playing order.

Spare Parts List

KEY#	PART#	DESCRIPTION	QTY
1	45-6066WJ1	Cabinet- Billards	1
2	45-6066WJ2	Playfield-Hockey	1
3	45-6066WJ3	Leg Top End Panel	2
4	45-6066WJ4	Puck Catcher Box	2
5	45-6066WJ5	Latch/ Lock	4
6	45-6066WJ6	End Panel Support Board	2
7	45-6066WJ7	Ball Storage Board	2
8	45-6066WJ8	Steel Bracket	4
9	45-6066WJ9	Right Leg	2
10	45-6066WJ10	Left Leg	2
11	45-6066WJ11	Leg Panel	4
12	45-6066WJ12	Leg Base Board	4
13-R	45-6066WJ13R	Outside Apron- End Board	4
14-R	45-6066WJ14R	Outside Lower Apron	2
15	45-6066WJ15	Top End Panel	2
16	45-6066WJ16	Table Tennis End Playfield	2
17	45-6066WJ17	Table Tennis Middle Playfield	1
18	45-6066WJ18	WP4*1-1/4" Screw	20
19	45-6066WJ19	F4*3/4 Screw	16
20	45-6066WJ20	F*1-3/4 Screw	74
21	45-6066WJ21	T4*1/2 Screw	8
22	45-6066WJ22	5/16" *1-1/2" Allen Key Bolt	16
23	45-6066WJ23	20mm Hex Bolt	2
24	45-6066WJ24	20mm Pivot Washer	4
25	45-6066WJ25	5/16"*19mm Washer	16
26	45-6066WJ26	Leg Leveler	4
27	45-6066WJ27	Wood Glue	1
28	45-6066WJ28	For Pivot Bolts Wrench	1
29	45-6066WJ29	Tennis Top- Support	2
30	45-6066WJ30	Billiard Balls	1
31	45-6066WJ31	Cue Stick	2
32	45-6066WJ32	Triangle	1
33	45-6066WJ33	Chalk	2
34	45-6066WJ34	Pool Playfield Brush	1
35	45-6066WJ35	Hockey Striker	2
36	45-6066WJ36	Hockey Striker Felt Pad	2
37	45-6066WJ37	Hockey Puck	2
38	45-6066WJ38	Table Tennis Net Post	2
39	45-6066WJ39	Table Tennis Net	1
40	45-6066WJ40	Table Tennis Paddle	2
41	45-6066WJ41	Table Tennis Ball	2
42	45-6066WJ42	Plastic Rub Strip	4
43	45-6066WJ43	P3*34" Screw	8
44	45-6066WJ44	End Panel Inner Cushion	4
45	45-6066WJ45	20mm Plastic Washer	2
46	45-6066WJ46	Table Tennis Top Cushion	12
47	45-6066WJ47	Allen Key	1
48	45-6066WJ48	Cord Holder	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

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Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.