



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

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FAX: 1-866-873-3531

gameroom@escaladesports.com

Or write to:

Escalade Sports
Customer Service Department
P.O. Box 889
Evansville, IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

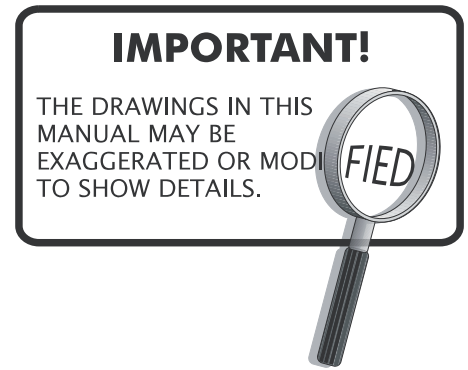
Your Model Number **G01344W/F**

Date Code: **2 - G01344W/F - - HL**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS ATOMIC LED AZURE FOOSBALL TABLE

Tools Required:

- T1 and T2 - Allen Wrench (Included)
- Phillips Screwdriver
- Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your soccer table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

ATTENTION:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO PUT THIS SOCCER TABLE
TOGETHER.**

HARDWARE IDENTIFIER

(To Scale)



H1 - 3.5 mm x 35 mm
Phillips Round
Head Screw
(8 pcs)



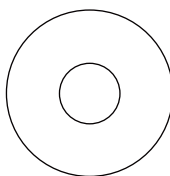
H2 - 3.5 mm x 18 mm
Phillips Flat
Head Screw
(4 pcs)



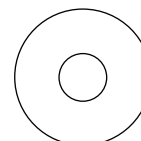
H3 - 3.5 mm x 14 mm
Phillips Round
Head Screw
(8 pcs)



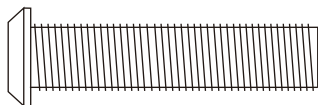
H4 - 6 mm x 50 mm
Allen Head Bolt
(8 pcs)



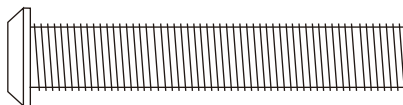
H5 - 8.5 mm x 22 mm
Flat Washer
(16 pcs)



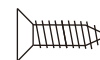
H6 - 6.5 mm x 16 mm
Flat Washer
(8 pcs)



H7 - 8 mm x 38 mm
Allen Head Bolt
(8 pcs)



H8 - 8 mm x 50 mm
Allen Head Bolt
(8 pcs)



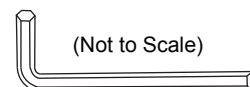
H9 - 3.5 mm x 12 mm
Phillips Flat
Head Screw
(4 pcs)



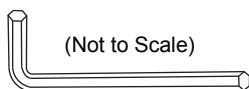
H10 - M4 x 27 mm Phillips
Round Head Bolt
(26 pcs)



H11 - M4 Nylock Locknut
(26 pcs)



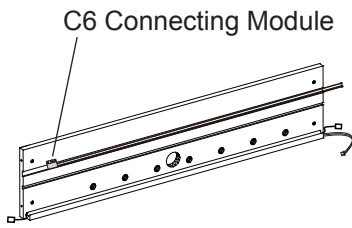
T1 - M4 Allen Wrench
(1 pc)



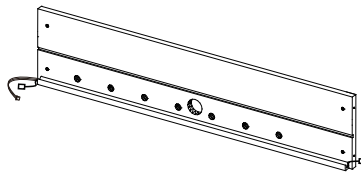
T2 - M5 Allen Wrench
(1 pc)

PARTS IDENTIFIER

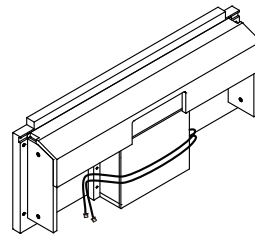
(Not to Scale)



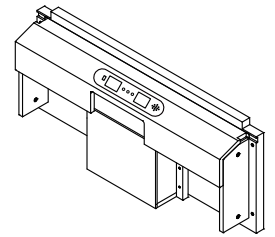
P1R- Side Apron-A with C6
Connecting Module Attached
(1 pc)



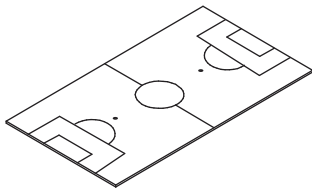
P2R- Side Apron-B
(1 pc)



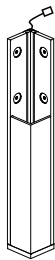
P3R- End Apron-A
(1 pc)



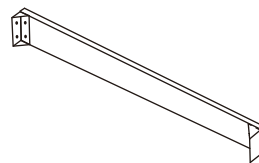
P4R- End Apron-B with
Electronic Scorer &
C1 Junction Box Attached
(1 pc)



P5 - Playfield
(1 pc)



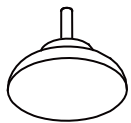
P6R - Leg with LED
wire connection
(4 pcs)



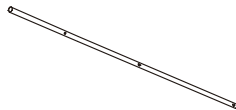
P7 - Playfield Support Brace
with Brackets attached
(2 pcs)



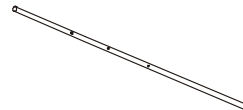
P8 - Player Rod
End Cap
(8 pcs)



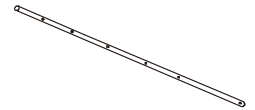
P9 - Leg Leveler
(4 pcs)



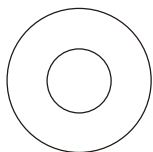
P10 - 2-Hole
Players Rod
(2 pcs)



P11 - 3-Hole
Players Rod
(4 pcs)



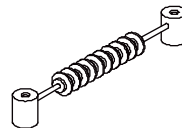
P12 - 5-Hole
Players Rod
(2 pcs)



P13 - Plastic Rod Washer
(16 pcs)



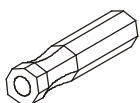
P14 - Rubber Rod Bumper
(16 pcs)



P15 - Manual
Scorer (2 pcs)



P16 - Ball Entry
Cup (2 pcs)



P17 - Player Rod Handle
(8 pcs)



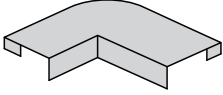
P18 - Blue Player
(13 pcs)



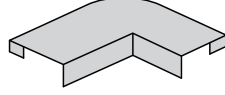
P19 - Ivory Player
(13 pcs)

PARTS IDENTIFIER

(Not to Scale)



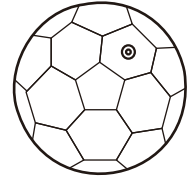
P21 - Left Corner Cap
(2 pcs)



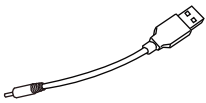
P22 - Right Corner Cap
(2 pcs)



A1- Soccer Ball
(2 pcs)



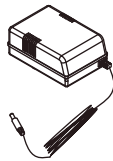
A2- Rechargeable
LED Soccer Ball
(1 pc)



(Used to charge A2
LED Soccer Ball only)

A3 - USB Cable

Packed with A2 LED Soccer Ball
(1 pc)



A4 - A/C Adapter
(1 pc)

Note: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:
(1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation."

"CAUTION: Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment."

Assembly Instructions

SPECIAL NOTES - ASSEMBLY OF THIS FOOSBALL TABLE:

1. It will be helpful to build this table on 2 saw horses or on a work table.
It is suggested to build this table on the carton or other protective material as to not scratch or blemish any parts .
2. We highly recommend a 2nd adult to help during the assembly process.
3. The "LED" features of this table requires the wires to be placed and routed correctly during the assembly process to insure correct connection points in the latter assembly.
Please read the text closely and study the diagrams and notes to insure correct assembly.
4. Please handle all wires with care - do not pull on, trap wires under washers or other parts, or damage the connectors.
Make sure to place the wires exactly where the text, notes and diagrams say to place them.
5. The male and female connectors will only connect **ONE WAY**.
Please study the diagrams and study the connectors before connecting.
Do not force connections.
6. When table assembly is complete - gently push in or together on all connections to insure a good connection.
7. The "BLACK and RED" wire will appear in each of the 4 corners (bottom , during upside down assembly).
These are for the leg LED's, and will connect latter in the assembly.

PARTS REQUIRED:

1 pc - **P1R** Side Apron- A 1 pc - **P4R** End Apron- B 1 pc - **P2R** Side Apron- B
4 pcs - **H4** 6 mm x 50 mm Allen Head Bolt 4 pcs - **H6** 6.5 mm x 16 mm Flat Washer

STEP 1

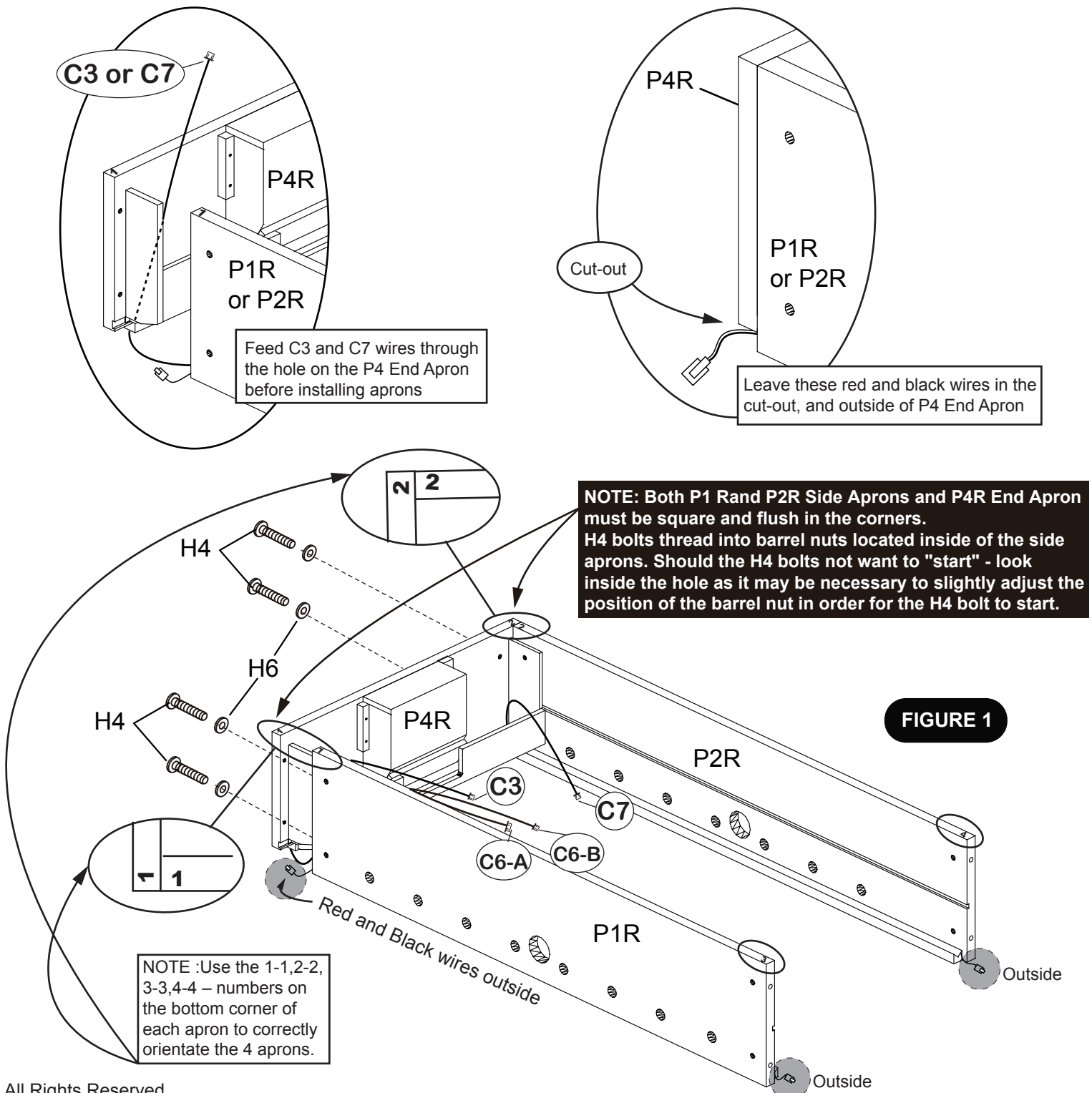
Find a clean, level place to begin the assembly of your soccer table. We recommend building the table on the box top to protect the parts during assembly.

It is very important to assemble table on a level and flat surface. This will keep the end aprons and side aprons "FLUSH" on the top and bottom edges.

Attach **P1R** Side Apron-A and **P2R** Side Apron-B onto **P4R** End Apron-B using countersunk holes with **H4** Bolts and **H6** Washers by T1 Allen Wrench as shown in **FIGURE 1**.

Do not tighten H4 Bolts until STEP 3 is completed.

Do not connect any wires at this time.

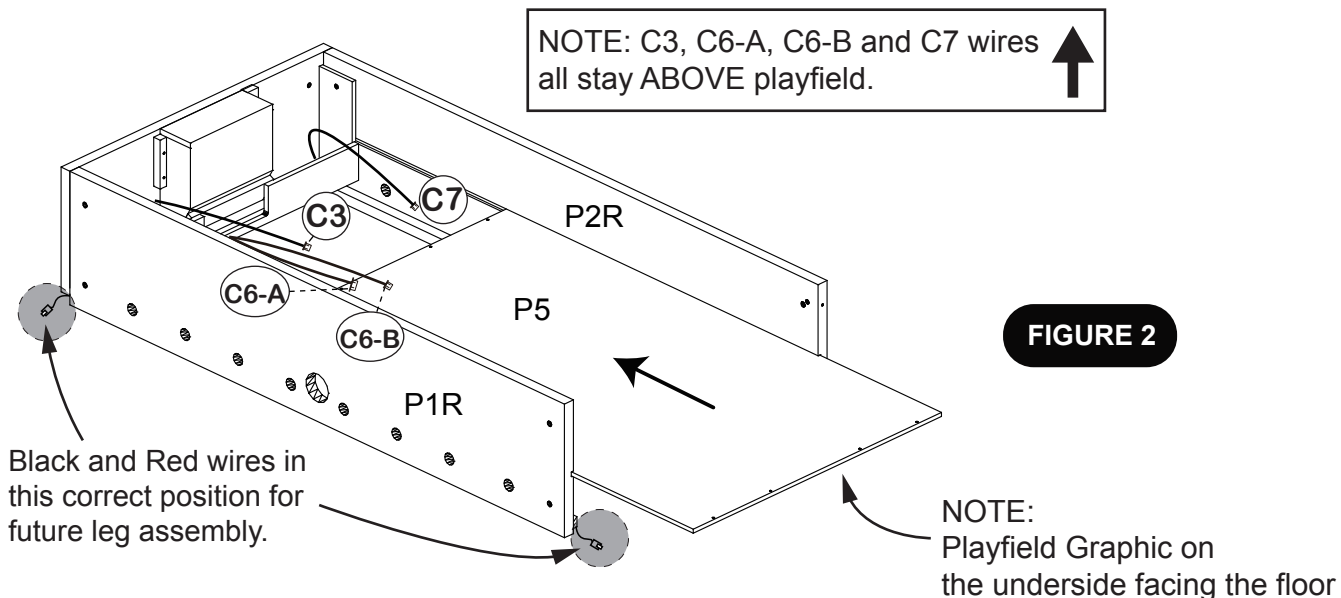


PARTS REQUIRED:

1 pc - **P3R** End Apron- A
 4 pcs - **H4** 6 mm x 50 mm Allen Head Bolt
 8 pcs - **H1** 3.5 mm x 35 mm Phillips Round Head Screw
 1 pc - **P5** Playfield
 4 pcs - **H6** 6.5 mm x 16 mm Flat Washer

STEP 2

Then slide the **P5** Playfield with the graphic facing down into the grooves of **P1R** and **P2R** Side Aprons as shown in **FIGURE 2**.



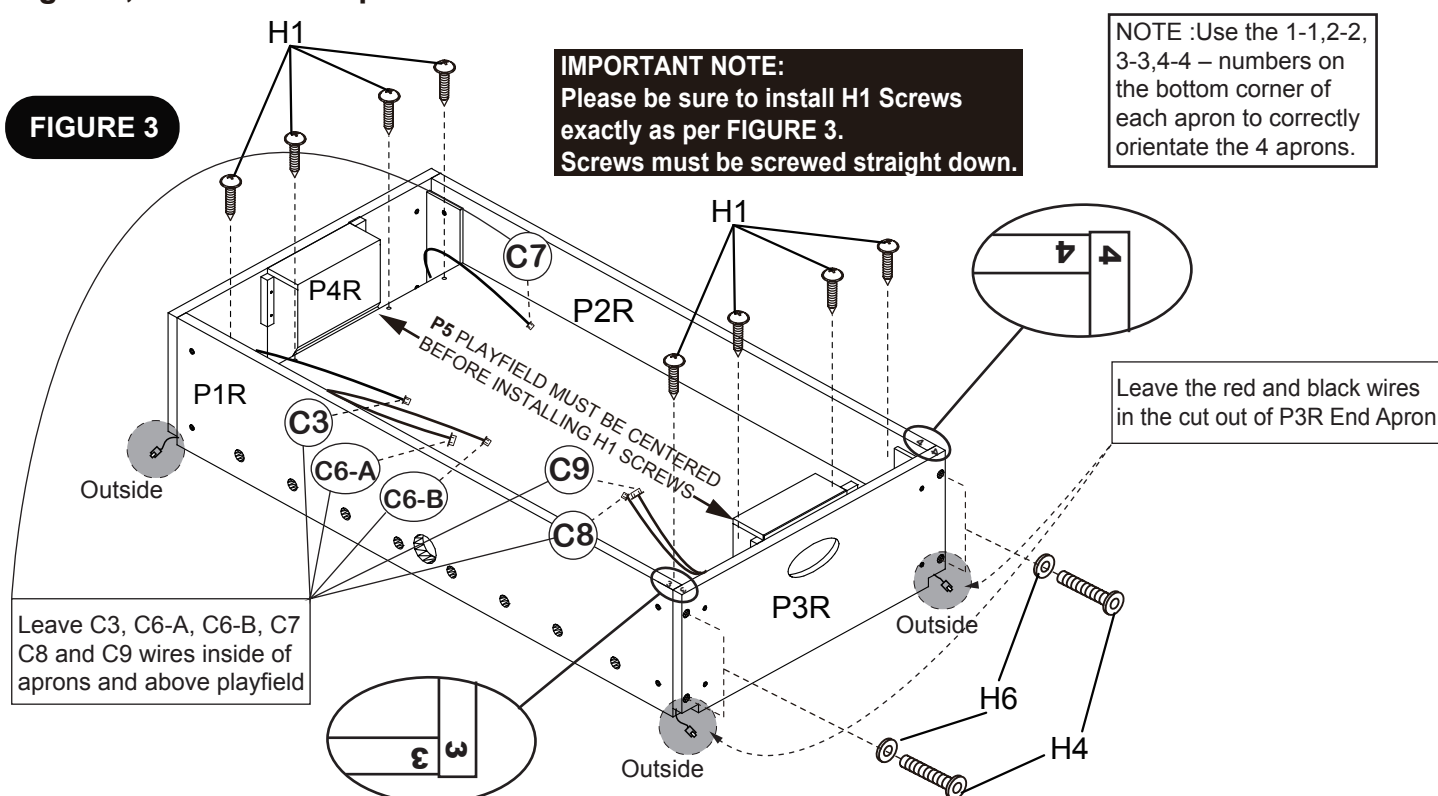
STEP 3

Attach **P3R** End Apron-A onto **P1R** Side Apron-A and **P2R** Side Apron-B using **H4** Bolts and **H6** Washers as shown in **FIGURE 3**.

Use **T1 Allen Wrench** to tighten all **H4** Bolts in **STEP 1** and **STEP 3** now.

Center and attach **P5** Playfield in the cabinet using pre-drilled holes with **H1** Screws as shown in **FIGURE 3**.

Tighten, but do not strip out **H1** Screws.



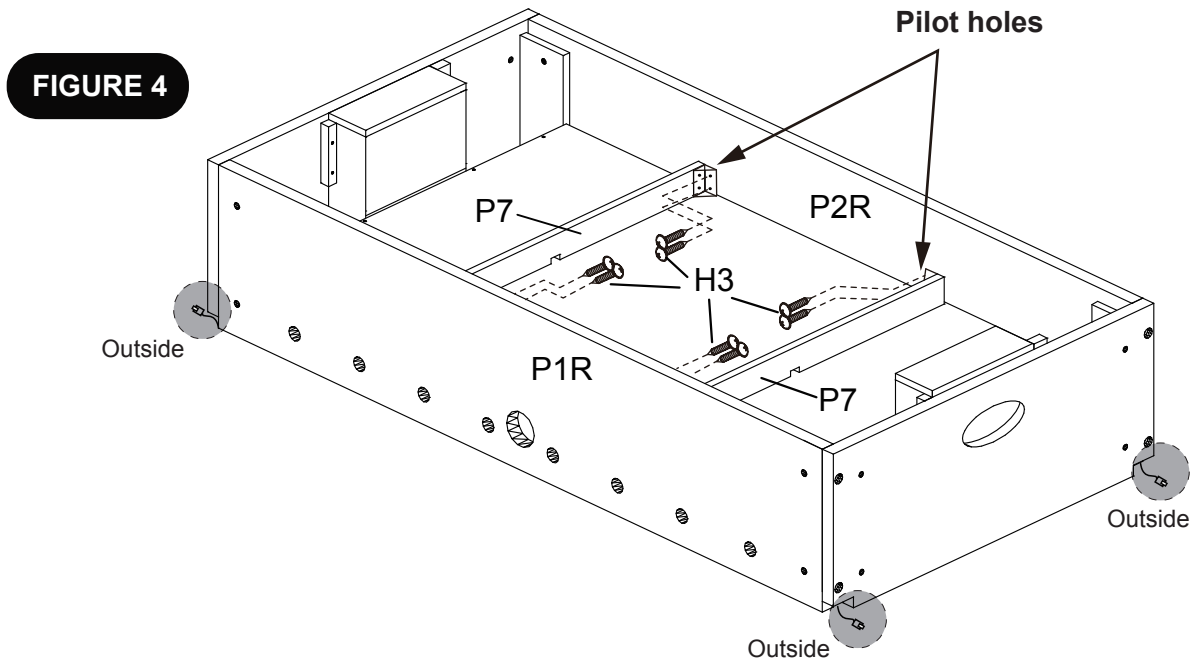
PARTS REQUIRED:

2 pcs - **P7** Playfield Support Brace 8 pcs - **H3** 3.5 mm x 14 mm Phillips Round Head Screw

STEP 4

Attach **P7** Playfield Support Braces onto **P1R** and **P2R** Side Aprons using pilot holes with **H3** Screws as shown in **FIGURE 4**.

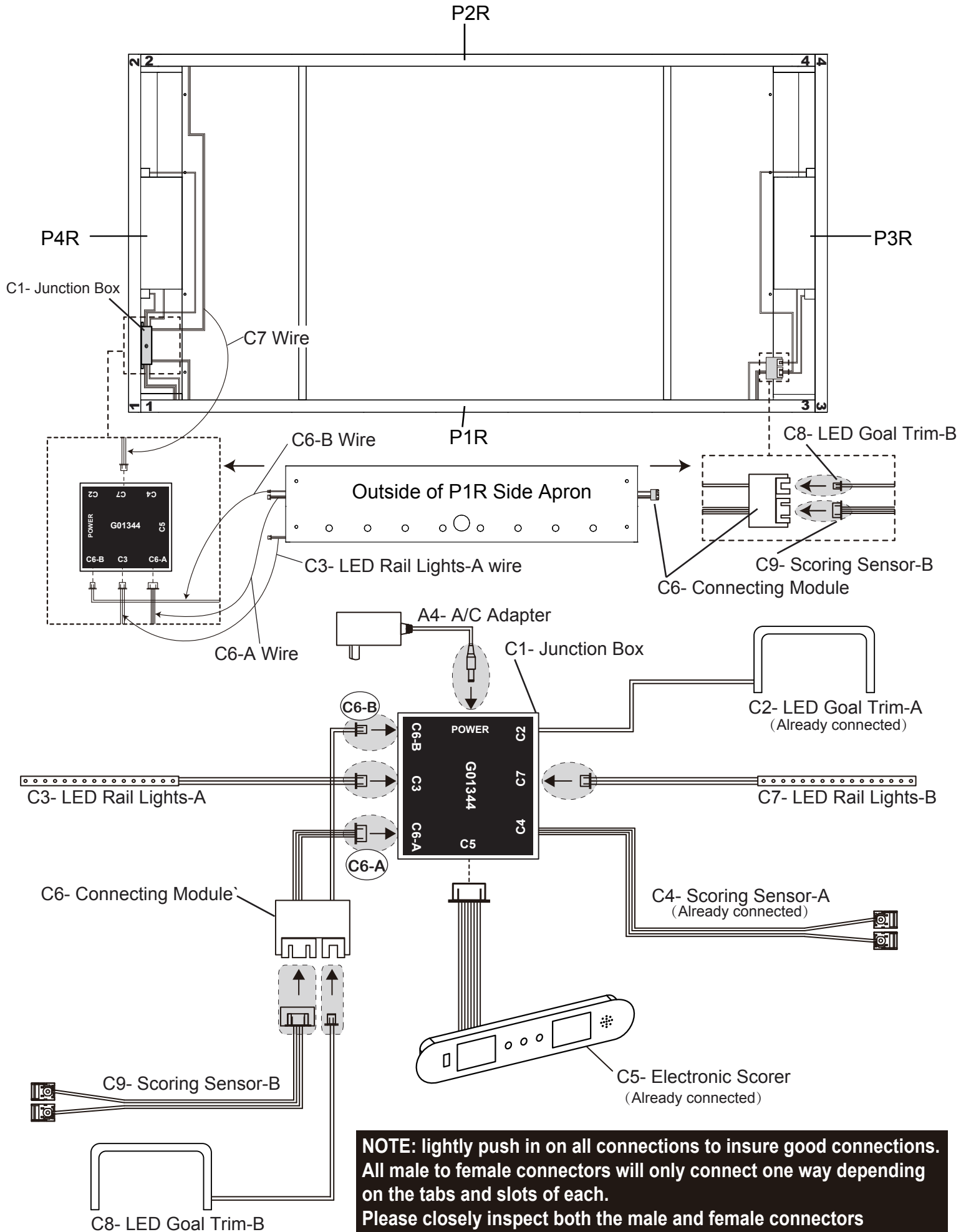
Tighten, but do not strip out H3 Screws.



STEP 5

Connect LED Goal Trim, LED Rail Light, Scoring Sensor to Junction box and Connecting Wire as per the **ELECTRICAL CONNECTIONS & SPARE PARTS DRAWINGS** on the next page.

ELECTRICAL CONNECTIONS & SPARE PARTS DRAWINGS



PARTS REQUIRED:

4 pcs - **P6R** Leg with LED wire connection

8 pcs - **H7** 8 mm x 38 mm Allen Head Bolt

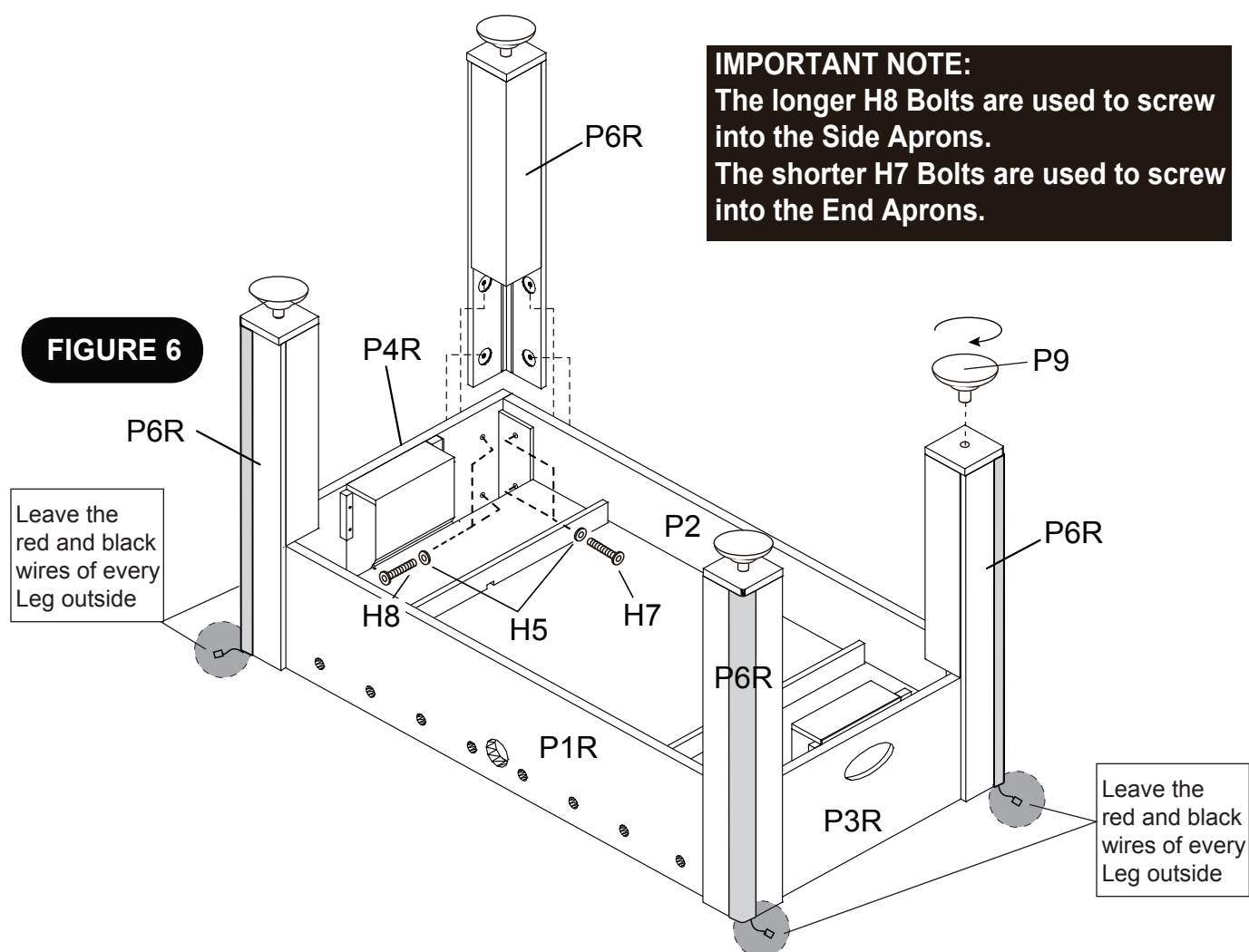
4 pcs - **P9** Leg Leveler

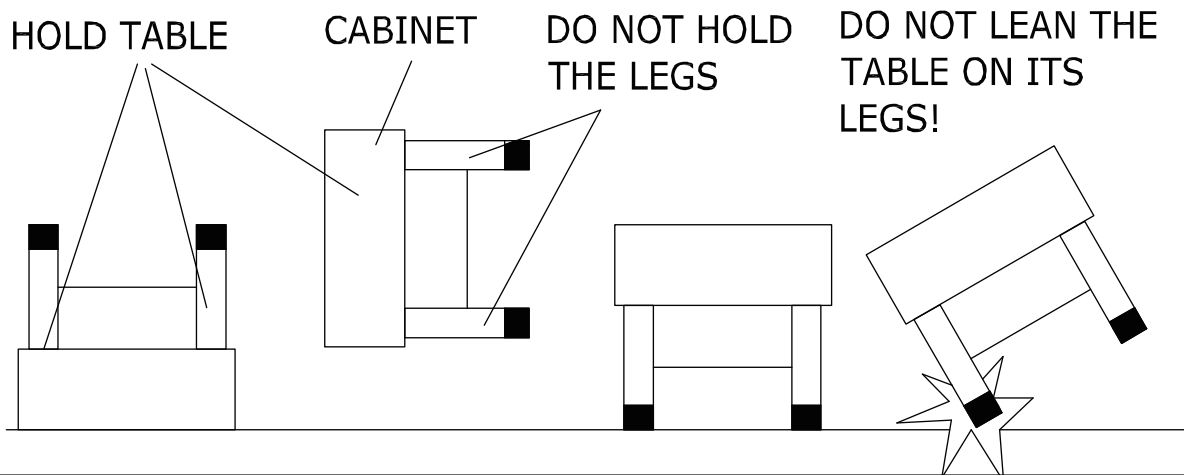
16 pcs - **H5** 8.5 mm x 22 mm Flat Washer

8 pcs - **H8** 8 mm x 50 mm Allen Head Bolt

STEP 6

Attach **P6-R** Legs onto **P1R**, **P2R** Side Aprons and **P3R**, **P4R** End Aprons using **H7**, **H8** Bolts and **H5** washers as shown in **FIGURE 6**. Use T2 Allen Wrench to tighten all **P6R** Legs. Then screw **P9** Leg Levelers into the bottom of each leg as shown in **FIGURE 6**.





CAUTION: Four strong adults are recommended to flip the table as shown.

1. Grab the table on the ground.
2. Turn the table over.
3. Place it on all four feet at the same time on the ground.

STEP 7

Connect the female plug of each leg to the male plug near apron corners, and carefully stow wires into the corner as shown in **FIGURE 7** and **Detail B**.

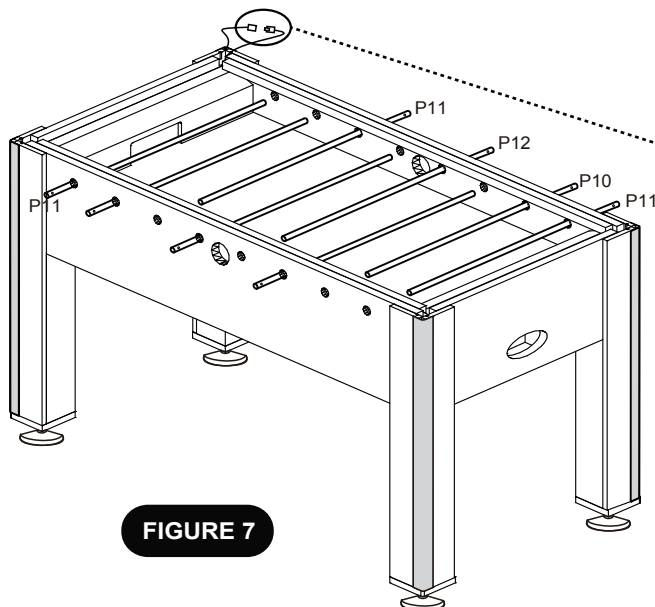
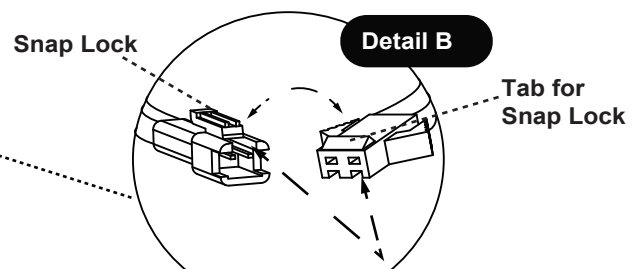


FIGURE 7



NOTE: Make sure slots on plugs are turned correctly for correct installation. DO NOT FORCE THIS CONNECTION and a flashlight will be very helpful to study both the male plug and female Plug to insure a correct connection.

PARTS REQUIRED:

2 pcs - **P15** Manual Scorer

4 pcs - **P11** 3-Player Rod

2 pcs - **P10** 2-Player Rod

16 pcs - **P13** Plastic Rod Washer

26 pcs - **H10** M4 x 27 mm Bolt

26 pcs - **H11** M4 Nylock Locknut

2 pcs - **P12** 5-Player Rod

4 pcs - **H2** 3.5 mm x 18 mm Phillips Flat Head Screw

13 pcs - **P18** Blue Player

13 pcs - **P19** Ivory Player

16 pcs - **P14** Rubber Rod Bumper

STEP 8

NOTE: STUDY DIAGRAM CLOSELY FOR CORRECT PLAYER PLACEMENT

Slide **P10** 2-Player Rod, **P11** 3-Player Rods and **P12** 5-Player Rod through Rod Bushings of **P2** Side Apron-B, **P14** Rod Bumper, **P13** Plastic Rod Washer, **P18** Blue Players or **P19** Ivory Players, **P13** Rod Washer, **P14** Rubber Rod Bumper and **P1** Side Apron-A as shown in **FIGURE 8, DETAIL B** and **DETAIL C**.

NOTE: Please note the location of the hole or indentation that is near one end of each rod. This is the handle end of the rod.

Secure **P18** Blue Players and **P19** Ivory Players onto rods using **H10** Bolts and **H11** Locknuts as shown.

Attach **P15** Manual Scorers using **H2** Screws as shown in **FIGURE 8**.

Tighten, but do not strip out H2 Screws.

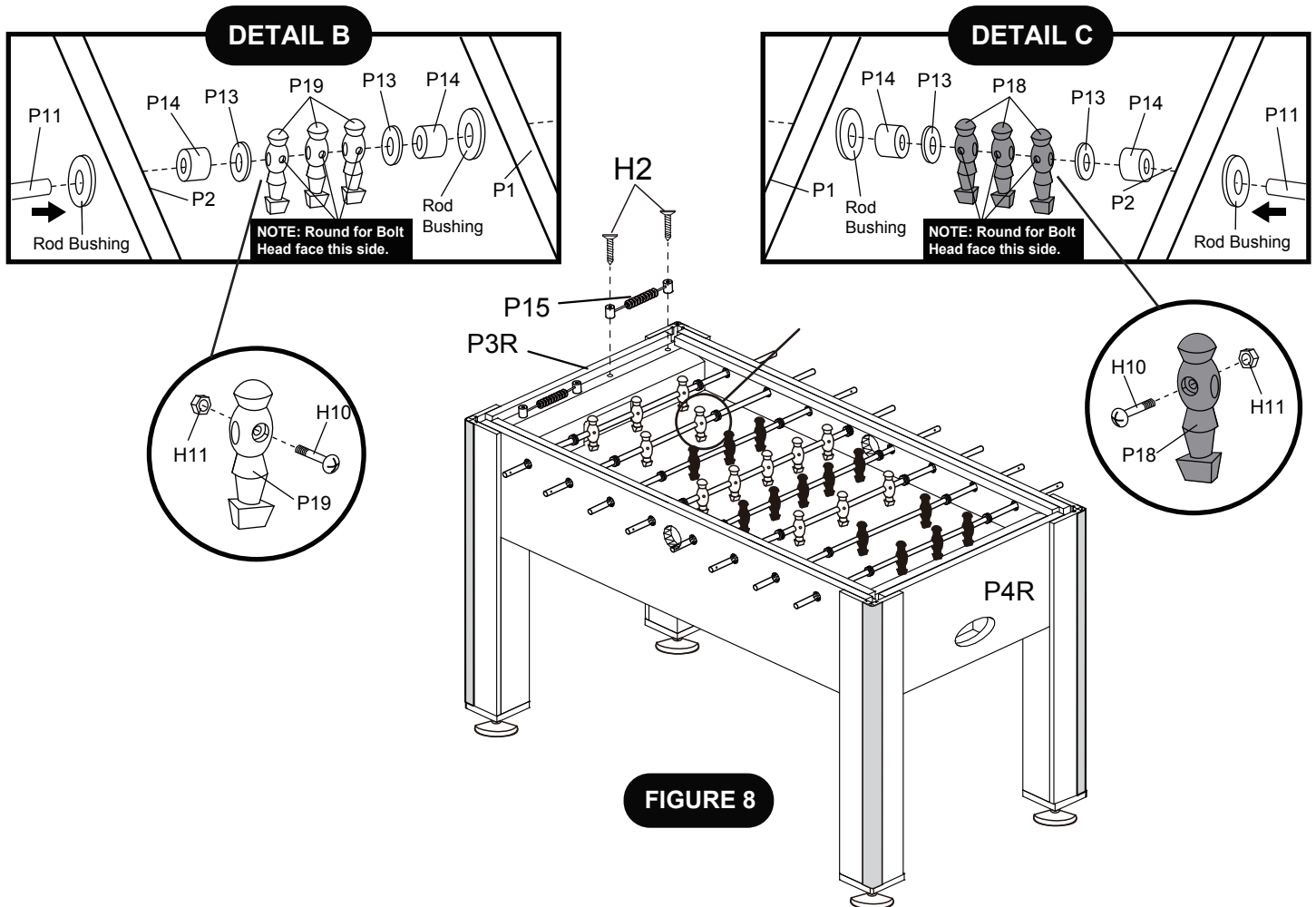


FIGURE 8

HOLE OR DIMPLE AT THE END OF ROD DESIGNATES HANDLE LOCATION.

INSTALL PLAYERS SO H10 BOLT HEADS ALL FACE →

HOLE OR DIMPLE AT THE END OF ROD DESIGNATES HANDLE LOCATION.

INSTALL PLAYERS SO H10 BOLT HEADS ALL FACE ←

PARTS REQUIRED:

4 pcs - **H9** 3.5 mm x 12mm Phillips Flat Head Screw

8 pcs - **P8** Rod End Cap

2 pcs - **P22** Right Corner Cap

8 pcs - **P17** Player Rod Handle

2 pcs - **P16** Ball Entry Cup

2 pcs - **P21** Left Corner Cap

STEP 9

Insert the **P17** Rod Handles onto the rods end with the hole.

Attach **P8** Rod End Caps to the rods as shown in **FIGURE 9**.

Attach **P16** Ball Entry Cups on Side Aprons using pilot holes with **H9** Screws.

Tighten, but do not strip out H9 Screws.

Carefully peel paper protective coating from adhesive strips from the back of **P11** Corner Caps to reveal adhesive strips.

Attach **P21** Left corner Caps **P22** Right corner Caps to the table corners as shown in **FIGURE 9**.

Connect **A4** A/C Adapter to **C1** Junction box attached in the **P4** End Apron - B. You can see the ELECTRICAL CONNECTIONS & SPARE PARTS DRAWINGS in Page 10 for reference.

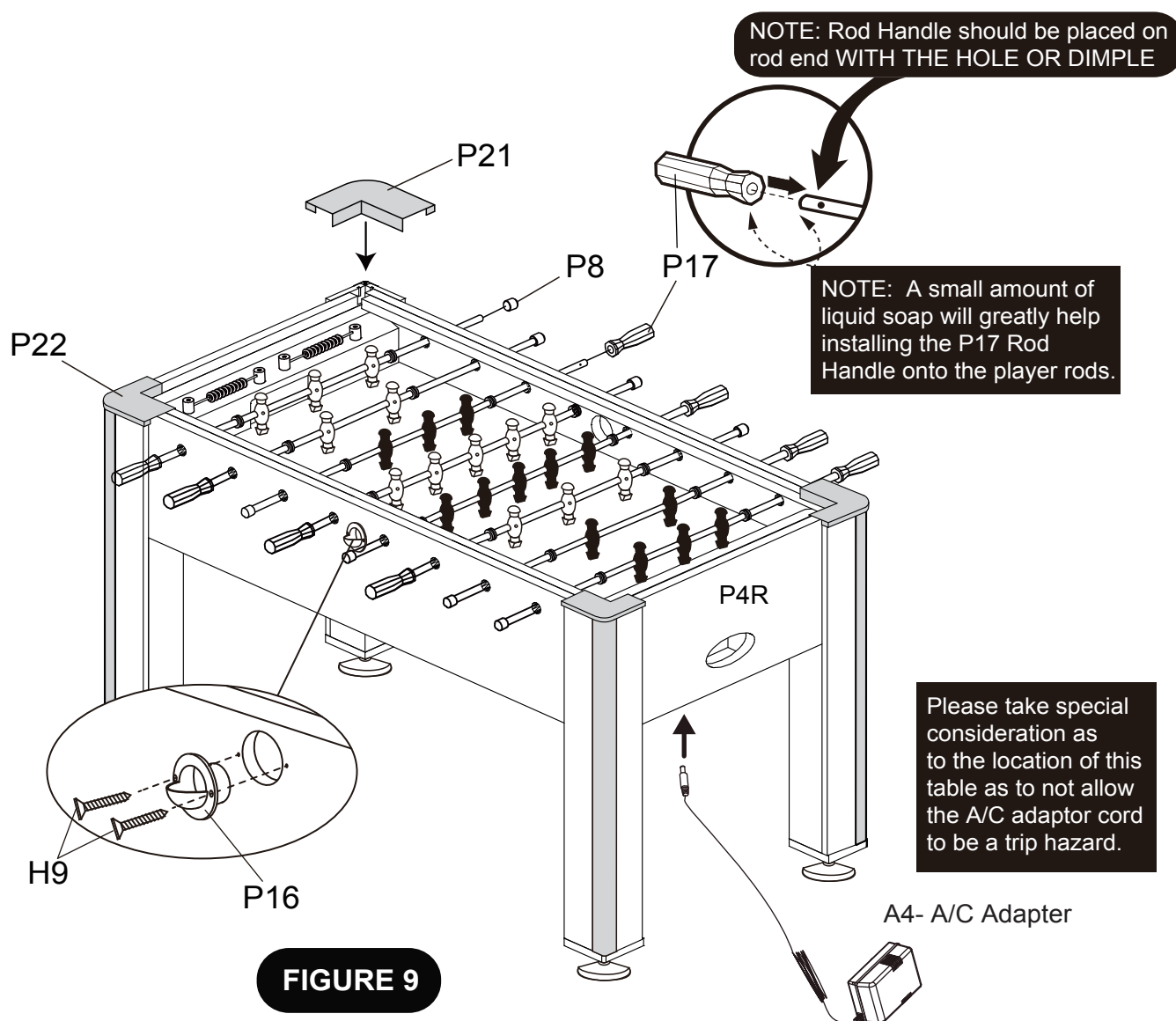


FIGURE 9

Note : All LED components of this table have been factory tested. Should some or all of the LED components and scoring not operate properly, carefully inspect that all connections are made into the correct port - and lightly push in on all connections to insure a good connection. Also , make sure the A/C adaptor is plugged into the **C1** junction box correctly . Also , make sure your wall outlet is a live socket .

Congratulations! You have now assembled your soccer table. Please note the Care and Use instructions below to insure many years of trouble free use of your soccer table.

CARE AND USE OF YOUR LED AZURE SOCCER TABLE

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings. Rotate rods to make sure you spread lubricant evenly.**
2. Use spray furniture polish to clean all exterior surfaces of your soccer table.
3. Use a carpenters level to properly level table using the leg levelers.
4. This product is intended for **INDOOR** use only.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.
8. Table LED's and scoring will automatically turn off after a few minutes of non-play.

PRODUCT PARTS LIST FOR MODEL # G01344

Key #	Part #	Description	Qty.
H1	G01344HLH1	3.5 mm x 35 mm Phillips Round Head Screw	8
H2	G01344HLH2	3.5 mm x 18 mm Phillips Flat Head Screw	4
H3	G01344HLH3	3.5 mm x 14 mm Phillips Round Head Screw	8
H4	G01344HLH4	6 mm x 50 mm Allen Head Bolt	8
H5	G01344HLH5	8.5 mm x 22 mm Flat Washer	16
H6	G01344HLH6	6.5 mm x 16 mm Flat Washer	8
H7	G01344HLH7	8 mm x 38 mm Allen Head Bolt	8
H8	G01344HLH8	8 mm x 50 mm Allen Head Bolt	8
H9	G01344HLH9	3.5 mm x 12 mm Phillips Flat Head Screw	4
H10	G01344HLH10	M4 x 27 mm Phillips Round Head Bolt	26
H11	G01344HLH11	M4 Nylock Locknut	26
T1	G01344HLT1	M4 Allen Wrench	1
T2	G01344HLT2	M5 Allen Wrench	1
P1R	G01344HLP1R	Side Apron- A with C6 Connection Module attached	1
P2R	G01344HLP2R	Side Apron- B	1
P3R	G01344HLP3R	End Apron- A	1
P4R	G01344HLP4R	End Apron- B with Electronic Scorer & C1 Junction Box Attached	1
P5	G01344HLP5	Playfield	1
P6R	G01344HLP6R	Leg with LED wire connection	4
P7	G01344HLP7	Playfield Support Brace with brackets attached	2
P8	G01344HLP8	Player Rod End Cap	8
P9	G01344HLP9	Leg Leveler	4
P10	G01344HLP10	2-Player Rod	2
P11	G01344HLP11	3-Player Rod	4
P12	G01344HLP12	5-Player Rod	2
P13	G01344HLP13	Plastic Rod Washer	16
P14	G01344HLP14	Rubber Rod Bumper	16
P15	G01344HLP15	Manual Scorer	2
P16	G01344HLP16	Ball Entry Cup	2
P17	G01344HLP17	Player Rod Handle	8
P18	G01344HLP18	Blue Player	13
P19	G01344HLP19	Ivory Player	13
P21	G01344HLP21	Left Corner Cap	2
P22	G01344HLP22	Right Corner Cap	2
A1	G01344HLA1	Soccer Ball	2
A2	G01344HLA2	Rechargeable LED Soccer Ball	1
A3	G01344HLA3	USB Cable	1
A4	G01344HLA4	A/C Adapter	1
C1	G01344HLC1	Junction Box	1
C2	G01344HLC2	LED Goal Trim-A	1
C3	G01344HLC3	LED Rail Lights-A	1
C4	G01344HLC4	Scoring Sensor-A	1
C5	G01344HLC5	Electronic Scorer	1
C6	G01344HLC6	Connecting Module	1
C7	G01344HLC7	LED Rail Lights-B	1
C8	G01344HLC8	LED Goal Trim-B	1
C9	G01344HLC9	Scoring Sensor-B	1
K1	G01344HLK1	Hardware Kit	1
M1	G01344HLM1	Owner's Manual	1

ELECTRONIC SCORER OPERATION:

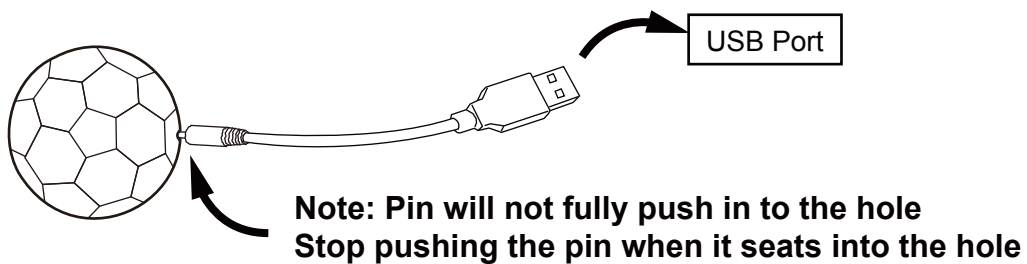
ON/OFF = Press **ON/OFF** button to start or turn off the scoring unit.

RESET = Press **RESET** button to reset back to the 0:0 score.

SOUND/LED = Press **SOUND/LED** button to turn off the Sound , Press **SOUND/LED** button again to turn off the LED lights, Press **SOUND/LED** button the third time to turn on the Sound and LED lights.

LED BALL BATTERY CHARGE INSTRUCTION

Push charge pin straightly and gently in the LED ball charge hole, DO NOT push hard.



1. Please charge the ball before **First use**. Red LED indicator will light up during charging and will turn off when it is fully charged.
2. You can hit the LED ball onto the playfield to turn on the LED light inside the LED ball, and it will turn off automatically when it remains motionless for 60 seconds.

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.